

STOMAG Installation Instructions

Stoeger M3000, M3500, P3000, P3500, Similar 12ga. Shotguns

WARNING: UNLOAD AND PROPERLY CLEAR THE WEAPON BEFORE ATTEMPTING TO INSTALL ANY COMPONENT!!!

1. Unscrew the forend cap and remove the barrel from the receiver.
2. Remove the magazine spring retainer either with snap ring style pliers or with a flat tip screwdriver by gently prying out. Ensure not to damage the lip or edge of the magazine tube.
THE MAGAZINE RETAINER IS UNDER TENSION - USE CAUTION WHEN REMOVING
3. Remove the factory magazine spring, 3 shot plug and follower from the tube.
4. Thoroughly clean the interior of the magazine tube and **LIGHTLY** coat it with any lubricant.
5. Slide the new magazine follower into the tube with the solid end facing the receiver.
6. Slide the stainless steel magazine spring into the tube, insert the 3 shot plug into the end of the spring and put the retainer over the plug.
7. **3-1/2" Shotguns (M3500 & P3500)** - The new plug will need to be shortened. Simply snap off the small excess you see in front of the pre-machined groove. This can be done by either holding the small section firmly in a vice and snapping it off with one motion. Or using a metal saw (hacksaw) to saw through the grooved area.
8. **3" Shotguns (M3000 & P3000)** - Simply use the plug as is.
9. While pushing the spring into the tube, carefully guide the retainer into the end of the magazine tube. You will have to guide the spring coils into the tube until the retainer contacts it.
10. Gently align and tap the magazine spring retainer back into place until it meets flush. Careful not to damage the edge of the tube.

You are now ready to enjoy your newly upgraded magazine tube.

