

WINMAG Installation Instructions

Winchester Super X2, Super X3 & Similar 12ga. Shotguns

WARNING: UNLOAD AND PROPERLY CLEAR THE WEAPON BEFORE ATTEMPTING TO INSTALL ANY COMPONENT!!!

1. Unscrew the forend cap and remove the barrel from the receiver.
2. Remove the magazine spring retainer by depressing the spring clip and sliding the retainer from the magazine tube. Note: The magazine spring is under tension. **USE CAUTION WHEN REMOVING THE RETAINER**
3. Remove the factory magazine spring, 3 shot plug and follower from the tube.
4. Thoroughly clean the interior of the magazine tube and **LIGHTLY** coat it with any lubricant.
5. Slide the new magazine follower into the tube with the solid end facing the receiver.
6. Slide the stainless steel magazine spring into the tube, insert the 3 shot plug into the end of the spring and put the retainer over the plug.
3-1/2" Shotguns - The three shot plug needs to be shortened before installation. Snap off the shaft of the plug at its notch or cut it with a hacksaw.
7. While pushing the spring into the tube, carefully guide the retainer into the end of the magazine tube. You will have to guide the spring coils into the tube until the retainer contacts it.
8. Slide the retainer into the magazine tube until the spring clip sets into the hole in the tube.
9. Reassemble the barrel and forend cap.

You are now ready to enjoy your newly upgraded magazine tube.

